# QUESTIONNAIRE FOR MATERIAL TEST





Customer Data	Company Name Plant Project Adress	
Material Data	Contact Person Phone Number Email Product Name General Name of Material Chemical Name CAS-Number	
Project Claudius Peters Data	CP Commission Number Customer Plant Country Name Phone Number Email	

Calcining Test	Go to 渊
Grinding Test	Go to  או
Standard Powder Test	Go to  או
Pneumatic Conveying Test	Go to 渊

QUESTIONNAIRE FOR MATERIAL TEST





## **Calcining Test**

Project	Material Purity Surface moisture		% Mass %
Target values <sup>1)</sup>	Grain size	% Residue on % Residue on	µm-Sieve µm-Sieve
Material moisture	Moisture content Combined moisture Blaine value Initial setting time		Mass % Mass % cm²/g min

#### **Grinding Test**

Project	Material Purity Surface moisture		% Mass %
Target values <sup>1)</sup>	Grain size	% Residue on % Residue on	μm-Sieve μm-Sieve
Material moisture	Moisture content Combined moisture Blaine value Initial setting time		Mass % Mass % cm²/g min

## 1) Fill in whatever is applicable.

Remarks	<ul> <li>A pre-test with small material amount is advisable to identify the grindability.</li> </ul>
	<ul> <li>Moisture content and flowability to be identified before the test.</li> </ul>
	• Max Grain size of the raw material is 25 mm.

Brief description of target/ schedule		

Additional Information needed, please check page 5.





#### Standard Powder Test

- > Necessary amount 10 I, delivered in sealed container.
- Sample must be a really representative sample.

Standard Test 1	Bulk density	/	□ Yes	🗆 No
	Tapped density			
	<ul> <li>Particle density</li> </ul>			
	<ul> <li>Material moisture</li> </ul>			
	<ul> <li>Particle size distribution</li> </ul>			
	<ul> <li>Blaine value</li> </ul>			
	<ul> <li>Angle of Re</li> </ul>			
Standard Test 2	<ul> <li>Fluidization</li> </ul>	stirred	□ Yes	□ No
Standard Test 2	<ul> <li>Fluidization</li> </ul>			
Standard Test 3	<ul> <li>Aeroslide te</li> </ul>		□ Yes	□ No
Stanuaru rest s	- Aerosilde le	51		
Special Test	Shear Test	Please specify the scope of v	vork	
Special Test	Shear rest	below	VUK	
		Wall friction		
		Please specify the wall mater	iai	
		below		
		Flow function at low consolid	ation	
		pressure		
		Time consolidation		
		Please specify the storage co	onditions	
		below		
	Hardgrove	Detect the grindability of mate	erial	
	Test	5,		
	YGP Test	Detect the wear at certain ve	ocities	
	Test	Min. Fluidisation velocities BET-Value		
	Test			
	Test Other			
	1631	-		
	Specification	Please specify below		
	opcomodion			

Additional Information needed, please check page 5.





#### Pneumatic Conveying Test

Before the conveying test a standard powder test is obligatory to define velocity ranges. For standard materials with known material data this is not necessary. For FLUIDCON test 2+3 are necessary as well.

Standard Powder Test 1	<ul> <li>Standard conveying test</li> </ul>	□ Yes	□ No
Standard Powder Test 2	<ul> <li>Fluidization stirred</li> <li>Fluidization unstirred</li> </ul>		□ No
Standard Powder Test 3	<ul> <li>Aeroslide test</li> </ul>	□ Yes	□ No
		•	
Pneumatic ConveyingTest	<ul> <li>Standard test rotary gate with standard pipe</li> <li>Test different velocities at two throughput levels</li> <li>Standard pipe DN 80, 150 m length</li> <li>A material test report must be available before the test can start</li> </ul>		
	<ul> <li>Standard test rotary gate with FLUIDCON pipe</li> <li>Test different velocities at two throughput levels</li> <li>FLUIDCON pipe DN 100, 150 m length</li> <li>A material test report must be available before the test can start</li> </ul>		
	<ul> <li>Standard test X-pump with standard pipe</li> <li>Test different velocities at two throughput levels</li> <li>Standard pipe DN 80, 150 m length</li> <li>A material test report must be available before the test can start</li> </ul>		
	<ul> <li>Standard test X-pump with FLUIDCON pipe</li> <li>Test different velocities at two throughput levels</li> <li>FLUIDCON pipe DN 100, 150 m length</li> <li>A material test report must be available before the test can start</li> </ul>		
	<ul> <li>Standard test pressure vessel with standard pipe</li> <li>Test different velocities at two throughput levels</li> <li>Standard pipe DN 80, 150 m length</li> <li>A material test report must be available before the test can start</li> </ul>		
	<ul> <li>Standard test pressure vessel with FLUIDCON pipe</li> <li>Test different velocities at two throughput levels</li> <li>Standard pipe DN 100, 150 m length</li> <li>A material test report must be available before the test can start</li> </ul>		
	Remarks (brief description of target/schedule	<u> </u>	

**Note** For a standard conveying test 2 m<sup>3</sup> of material are necessary. If there is high wear or attrition it might be necessary to replace the material following a few tests. The standard transport gas is compressed air. If nitrogen is needed as a conveying gas this will be charged extra.

Additional Information needed, please check page 5.





Safety Data	General	Is a material safety data sheet	□ Yes	□ No		
Sheet	<b>T</b>	available?				
	Transport	Is the material classified as	□ Yes	🗆 No		
		hazardous goods according ADR/RID				
		(Accident procedures sheet must be included for transport)?				
	Handling and	Is the material classified as	□ Yes	□ No		
	disposal	hazardous substance according				
	uisposai	German ordinance od hazardous				
		substances (Gefahrstoffverordnung)?				
	Disposal	Is a waste code number already	□ Yes	□ No		
	Diopodal	defined (Abfallschlüsselnummer)?				
		Waste Code				
	Transport/Storage	Are there products with which the	□ Yes	□ No		
		material must not be stored?				
	Non Disclosure	Is a NDA needed for the tests? If you	□ Yes	🗆 No		
	Agreement	need a special template, please				
		attach it.				
N						
Note	Standard Test Proto		anda <u>wara</u> ti			
		0 I, delivered in an sealed container. San				
	air/water intake.	e. Sample must be safely packed to avo	la damages	s or		
	Special Testing:					
		For most of the tests the necessary amount is 20 I, delivered in sealed containers. For same test, which need a frequent exchange of the product, a larger amount is				
		at be a representative sample. Please cla				
		exact amount before sending the sample. Pneumatic conveying:				
	For a standard conveying test 2 m <sup>3</sup> of material is necessary. If there is high wear					
		necessary to replace the material follow				
		led. The standard transport gas is comp				
	operation is needed r	nitrogen is used as conveying gas.				
	Calcing and grindin					
	Contact CP for mater					
Shipping		dius Peters Projects GmbH				
		nical Center				
		inzenstraße 40				
	2161	4 Buxtehude (Germany)				
	Receiving hours:	Monday to Thursday: 07:00 and 14	:00 h			
	<b>U</b>	Friday: 07:00 and 11	:00 h			
	Please note on the package your contact data and the Claudius Peters contact details and the commission number.					
	(INCOTERMS® DDP packages. Larger ma dimension: 0.9 x 0.9 weight of 1.0 t per un	Unless specified otherwise the material will be delivered to Buxtehude (INCOTERMS® DDP). Small material amounts will be delivered in suitable packages. Larger material amounts are preferably the delivered in big bags. Max. dimension: 0.9 x 0.9 x 1.2 m with 4 lifting lugs to unload with forklift and a max. weight of 1.0 t per unit.				
	If unpacking is needed this can be done at an extra cost. Unless specified otherwise the responsibility for the complete return of the material and the coverage of all transport and disposal cost is with the client.					

## Note: Save the Questionnaire and send it via Email to projects@claudiuspeters.com